

Technical Data Sheet.

Permasolid® HS Hardener

3307 extra fast
3309 fast
3310
3312 slow
3315 extra slow

Permasolid® HS hardeners are the hardeners specially developed for our High-Solid products.

Their high solids content allows for economical and eco-friendly application.

Having five versions means that all painting conditions can be optimally catered for and highly reliable application is guaranteed.

For professional use only!

VR Technical Data Sheet No. 3307_3315/03/2007-GE



Application.

Possible base materials:

Permasolid® HS Premium Surfacer 5310
Permasolid® HS Express Surfacer 5250
Permasolid® HS SpectroFlex 5400
Permasolid® HS Vario Surfacer 8590
Permasolid® HS Non-Sanding Surfacer 5330

Permasolid® HS Clear Coat 8030
Permasolid® HS Clear Coat 8035

Field of application:

1 Permasolid® HS Hardener 3307 extra fast

Suitable for spot repairs and partial refinishes at low temperatures.

2 Permasolid® HS Hardener 3309 fast

Suitable for partial refinishes at low temperatures and low volumes of outgoing air in the spray booth.

3 Permasolid® HS Hardener 3310

Suitable for full and partial refinishes at normal temperatures.

4 Permasolid® HS Hardener 3312 slow

Suitable for full and partial refinishes, even at high temperatures.

5 Permasolid® HS Hardener 3315 extra slow

Suitable for full and partial refinishes, even at very high temperatures. Finishes applied using this hardener are characterised by excellent gloss and flow.

Mixing ratio:



See Technical Data Sheet of the respective base material.

Selection of hardeners	HS Hardener 3307 extra fast	HS Hardener 3309 fast
Full or partial refinish (large objects)	- -	-
Partial refinish (spot repairs)	+ +	+ +
High temperature above +25°C	- -	- -
Very high temperature +30°C to +35°C	- -	- -
Normal temperature +20°C to +25°C	- -	-
Low temperature +15°C to +20°C	+ +	+
Low baking	+	+
Air drying	+ +	+ +

Selection of hardeners	HS Hardener 3310	HS Hardener 3312 slow	HS Hardener 3315 extra slow
Full or partial refinish (large objects)	+	+ +	+ +
Partial refinish (spot repairs)	+	+	- -
High temperature above +25°C	+	+	+ +
Very high temperature +30°C to +35°C	-	+	+ +
Normal temperature +20°C to +25°C	+ +	+ +	+
Low temperature +15°C to +20°C	-	-	- -
Low baking	+ +	+ +	+ +
Air drying	+ +	+	+

+ + ideal

+ suitable

- not particularly suitable

- - unsuitable



Data.

Specific weight:
Flash point:

**HS Hardener
3307 extra fast**

0.98 g/cm³
below +21°C

**HS Hardener
3309 fast**

1.00 g/cm³
above +23°C

Specific weight:
Flash point:

**HS Hardener
3310**

0.99 g/cm³
above +23°C

**HS Hardener
3312 slow**

1.00 g/cm³
above +23°C

Specific weight:
Flash point:

**HS Hardener
3315 extra slow**

1.01 g/cm³
above +23°C

Storage.

Guaranteed shelf life:

6 months in sealed original containers

Storage conditions:



Do not store in damp conditions.



After use, replace container lid immediately, ensuring an airtight seal.

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The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed.

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