

PERFECTFILLER WHITE

2K Fast Dry Surfacer C 2.3

Product description

2-component filler based on polyurethane. Very reliable in application; short drying times and very good sanding behaviour. Can be mixed with PERFECTFILLER BLACK at any ratio to produce different shades of grey.

For the efficient repair the product is applied with 2 coats and for repairs requiring higher filling properties the product provides the opportunity to be applied in 3 coats up to 120 µm.

2004/42/IIB(cII)(540)539: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per litre. The VOC content of this product is 539 g/l.

Technical characteristics

Shelf life: 24 months Density: 1.740 g/cm^3 Theoretical spreading rate: $425 \text{ m}^2/\text{l}$ at $1 \mu\text{m}$

Colour: white Solids content: 77.2% by weight

Pre-treatment

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminium with P150-P180, galvanised steel and solvent-resistant old paintwork with P240). Clean with PK 1000.

Prime rather large bare metal areas with EUROFILL before filler application.

		Stir well before use.		
	Mixing ratio	PERFECTFILLER WHITE D 70 / D80 FR 500	100 (vol.) 25 (vol.) 25 (vol.)	100 g 14 g 12 g
	Spray viscosity	40 to 58 seconds ISO 4 cup at 20°C	` ′	Ü
S	Potlife	1 hour at 20°C		
	Sprayguns	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.7 – 1.9 1.6 – 1.8	0.7 bar at the nozzle 2.0 – 2.5 bar
	Application	Number of spraycoats: Film thickness:	2 50 – 70 µm	3 80 – 120 µm
	Drying	Drying at 20°C: Drying at 60°C:	3 hours 20 min.	
	Infrared drying	(short wave)	9 min.	
5	Sanding	P400		

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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