



EXTRASEALER BLACK

2K-Sealer

C 2.3

Product description

Two-component sealer that can be overcoated wet on wet with any R-M topcoat. Particularly suitable for use on new panels.

2004/42/II B(c1)(540)539: The EU limit value for this product (product category: IIB.c1) in ready-for-use form is max 540 grams of VOC per litre. The VOC content of this product is 539 g/l.

Technical characteristics

Shelf life: 24 months
Colour: black

Density: 1.410 g/cm³
Solids content: 74.0% by weight

Theoretical spreading rate: 331 m²/l at 1 µm

Pre-treatment





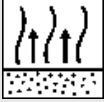
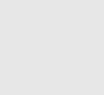
Clean with PK 700 or PK 900.

Sand (steel with P80, aluminium with P150-P180, galvanised steel and solvent-resistant old paintwork with P320).

Clean with PK 1000.

No need to sand new e-coated parts.

Prime rather large bare metal areas with EUROFILL before filler application.

	Mixing ratio	Stir well before use. EXTRASEALER BLACK D 70 / D 80 FR 500 / SC 820 / SC 850 / SC 880 Mix well and strain before application.		
			300 (vol.)	100g
			100 (vol.)	23g
			100 (vol.)	21g
	Spray viscosity	35 to 45 seconds ISO 4 cup at 20°C		
	Potlife	2 hours at 20°C		
	Sprayguns	HVLP gravity-feed spraygun	1.3 – 1.5	0.7 bar at the nozzle
		Compliant gravity-feed spraygun	1.3 – 1.4	2.0 – 2.5 bar
	Application	Number of spraycoats:	1	
		Film thickness:	20 – 35 µm	
	Flash off	Drying at 20°C:	15 min.	
	Further treatment	Apply R-M topcoat wet on wet. Parts coated with EXTRASEALER BLACK can be overcoated without intermediate sanding for up to 5 days.		

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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