

# Glasurit® HS VOC Non-Sanding Filler, light grey

# G / F

### Application:









Wet-on-wet surfacer for economical repairs

### Properties:

No sanding and no drying times; very safe to spray; good finish, good weathering resistance

### Remarks:

- Before filler application: fine sand body-filled areas and old paintwork with P320 (dry). Use 581-90 Guide Coat.
- No need to sand new e-coated parts
- Prime sand-throughs with 283-150 Glasurit® etch primer filler.
- If mixed with 522-10 Glasurit Plastic Additive, the product can be used on all coatable plastics that are commonly used in the automotive industry.
- Parts coated with 285-31 can be overcoated without intermediate sanding for up to 5 days

	<b>Paint system</b>	<b>S 4</b>	
		<b>Spreading rate:</b> 331 m²/l at 1 µm	
	<b>Mixing ratio</b>	<b>3 : 1 : 1</b> 100% by vol. 285-31	
	<b>Hardener</b>	33% by vol. 929-56, -55	
	<b>Reducer</b>	33% by vol. 352-91/-216 352-30, -40	
	<b>Spray viscosity DIN 4 at 20°C</b>	16-19 s	<b>Potlife at 20°C:</b> 2 hours
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	2 (one on body-filled area and one on entire surface to be painted)	<b>Film thickness:</b> approx. 20-35 µm
	<b>Flash-off at 20°C</b>	10 min. solids / 15-20 min. topcoat/basecoat metallics (matt)	

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c II)(540)530:** The EU limit value for this product ( product category: IIB.C II ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 530 g/litres.

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